

REV.
B

AS3619

FEDERAL SUPPLY CLASS
5340

RATIONALE

REVISED TO PROVIDE A PART NUMBERING SYSTEM WHICH WILL ALLOW THE USER OF THIS STANDARD TO SELECT ELONGATED FERRULES ONLY, OR ELONGATED FERRULES, WITH A SAFETY CABLE (KIT).

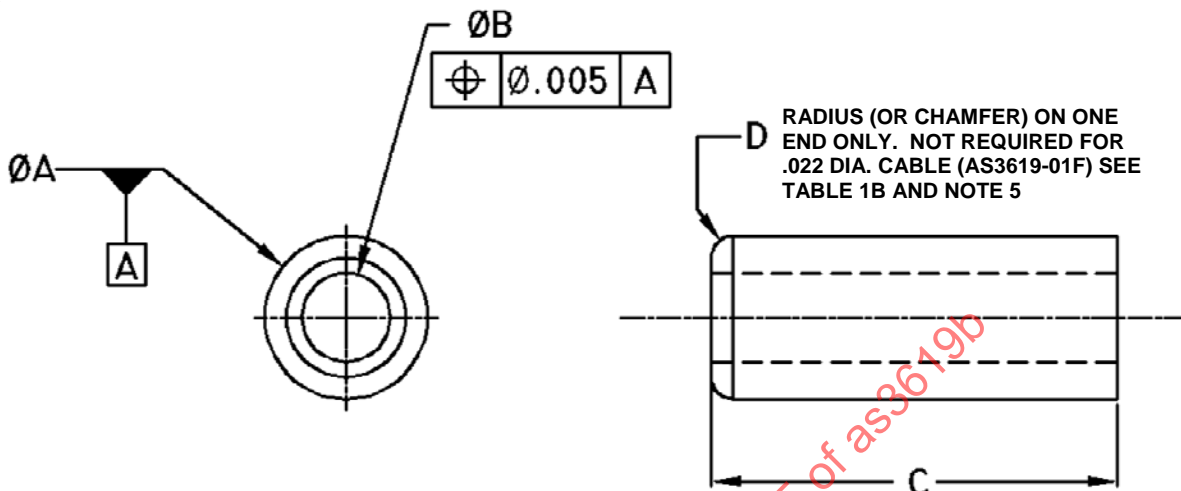


FIGURE 1 - SAFETY CABLE - ELONGATED FERRULE

TABLE 1A - DIMENSIONS A-C

PART NUMBER	Ø A INCH	Ø B INCH	C INCH	USE WITH SAFETY CABLE SIZE: SEE NOTES 2&3
AS3619-01F	.089-.091	.029-.032	.185-.200	.022-.026
AS3619-02F	.104-.106	.043-.049	.305-.325	.032-.038
AS3619-03F	.104-.106	.051-.057	.305-.325	.040-.046
AS3619-04F	.149-.151	.080-.083	.365-.385	.062-.072

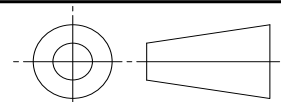
SEE TABLE 2 FOR SAFETY CABLE KIT PART NUMBERS

TABLE 1B - RADIUS/CHAMFER DETAILS

PART NUMBER	D RADIUS/CHAMFER (SEE FIGURE 1)
AS3619-01F	NO RADIUS/CHAMFER REQUIRED
AS3619-02F	.055 MINIMUM
AS3619-03F	.055 MINIMUM
AS3619-04F	.095 MINIMUM

SAE values your input. To provide feedback on this Technical Report, please visit <http://www.sae.org/technical/standards/AS3619B>

THIRD ANGLE PROJECTION



CUSTODIAN: E-25

PROCUREMENT SPECIFICATION: AS4536



AEROSPACE STANDARD

(R) CABLE, SAFETY, FERRULE, ELONGATED AND KITS
NICKEL ALLOY, UNS N06600

AS3619
SHEET 1 OF 2

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