REV.

AS27640

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The Engineering Society
For Advancing Mobility
Land Sea Air and Space
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BEARING, BALL, AIRFRAME, ANTI-FRICTION, HEAVY DUTY

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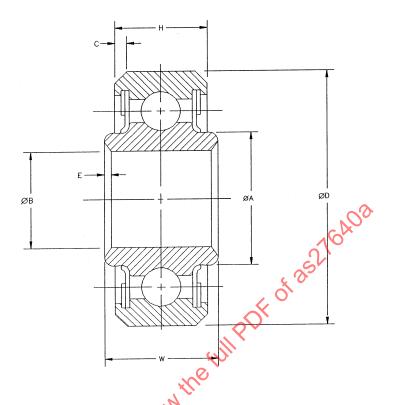


TABLE I. DIMENSIONS AND LOADS

						- 17							
	øΒ	øD	W	Н	øA	1	С			<u>5</u> /	<u>6</u> /		
	<u>2</u> /	OUTSIDE	WIDTH	WIDTH	SHOULDER	4/0	<u>3</u> /			RADIA	L LOAD		
MS	BORE	DIAMETER	INNER	OUTER	DIAMETER	INNER	OUTER	RADIAL	THRUST	RATIN	G (LBS.)		MAXIMUM
DASH		<u>1</u> / <u>2</u> /	RING	RING	INNER	RING	RING	LIMIT	LIMIT	FOR AVE	RAGE LIFE	WEIGHT	STARTING
NO.			<u>1</u> /	1/	RING	CORNER	CORNER	LOAD	LOAD	OF 10,000 COMPLETE		POUNDS	TORQUE
					(APPROX)	CHAMFER	CHAMFER	RATING	RATING	90° CYCLES		(APPROX)	(INCH-OZ)
	+.0000	+.0000	+.000	+.000		+.015	+.015	LBS	LBS				
	0005	0005	005	J .005		000	000			CASE I	CASE II		
-3A	.1900	.6250	245	.203	.280		.010	1560	700	1520	1260	.01	1
-3	.1900	.7774	.297	.270	.331	.005	.022	1880	900	1700	1450	.03	1
-4	.2500	.9014	.484	.335	.390			2680	1200	2410	2030	.04	1
-5	.3125	1.2500	.558	.375	.469		.032	5620	2500	4900	3970	.09	1
-6	.3750	1.4375	.620	.469	.591	.015		7910	3500	6540	5410	.15	2
-8	.5000	1.6875	.620	.500	.768	.015	.044	11800	5200	9320	7700	.21	3
-10	.6250	1.9375	.620	.500	.850		.044	14100	6200	11000	9060	.28	3

- DIMENSIONS TO BE MET AFTER PLATING.
- 2/ OUT-OF-ROUND TOLERANCES: BORE: +.0002, -.0007; OUTER DIA: +.0005, -.0010.
 3/ 45° CHAMFER OR A RADIUS GIVING APPROXIMATELY THE SAME GRIP FOR STAKING THE BEARING IN THE HOUSING WILL BE ACCEPTABLE.
- 4/ 45° CHAMFER OR A RADIUS GIVING APPROXIMATELY THE SAME FILLET CLEARANCE WILL BE ACCEPTABLE.
- 5/ CASE I LOAD FIXED WITH RESPECT TO OUTER RING. CASE II LOAD FIXED WITH RESPECT TO INNER RING.
- 6/ THESE RATINGS ARE FOR OPERATION UP TO 250°F. FOR OPERATION UP TO 350°F, THE RATINGS SHALL BE REDUCED BY 20%.
- DENOTES CHANGES

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