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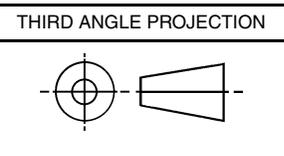
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PREPARED BY SAE COMMITTEE E-25

PROCUREMENT SPECIFICATION: NONE



AEROSPACE STANDARD

RIVET, SOLID, UNIVERSAL HEAD,
AMS 7232

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SHEET 1 OF 4

ISSUED 1999-12 REAFFIRMED 2005-05

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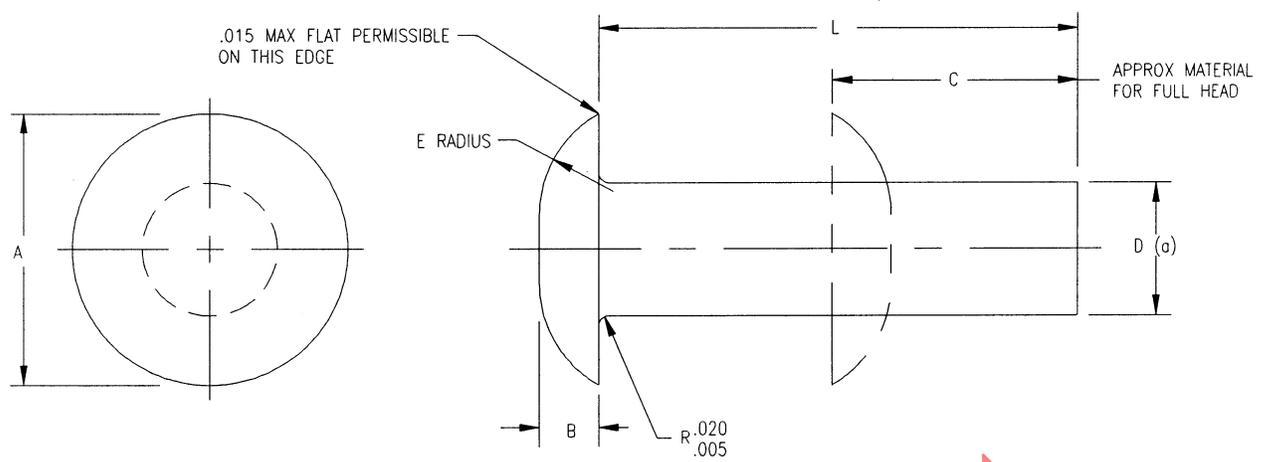


FIGURE 1

TABLE 1 - DIMENSIONS

D DIAMETER	A	+0.010 B -.000	C REFERENCE	E	X
.062 ± .001	.125 ± .006	.027	.112	.054	.010
.094 ± .001	.188 ± .009	.040	.169	.082	.010
.125 ± .001 -.002	.250 ± .012	.054	.225	.108	.010
.156 ± .001 -.002	.312 ± .016	.067	.281	.135	.015
.188 ± .001 -.002	.375 ± .019	.080	.338	.164	.015
.250 ± .002	.500 ± .025	.107	.450	.217	.020
.312 ± .002	.625 ± .031	.133	.561	.272	.020
.375 ± .002	.750 ± .037	.161	.675	.328	.020

(a) DIAMETER D TO BE GAGED FROM END OF SHANK TO WITHIN .100 OF BASE OF HEAD.

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TABLE II - DIMENSIONS AND PART NUMBERS

L	DIAMETER AND PART NUMBERS							
	.062	.094	.125	.156	.188	.250	.312	.375
.125	AN123301							
.156	AN123308							
.188	AN123302	AN123318	AN123334					
.219	AN123309	AN123314	AN123397					
.250	AN123303	AN123319	AN123335	AN123351	AN123367			
.281	AN123310	AN123315	AN123398	AN123440				
.312	AN123304	AN123320	AN123336	AN123352	AN123368	AN123384		
.344	AN123311	AN123316	AN123399	AN123441				
.375	AN123305	AN123321	AN123337	AN123353	AN123369	AN123385		
.406	AN123312	AN123317	AN123400	AN123442				
.438	AN123306	AN123322	AN123338	AN123354	AN123370	AN123386		
.469	AN123313	AN123329	AN123401	AN123443				
.500	AN123307	AN123323	AN123339	AN123355	AN123371	AN123387		
.531		AN123330	AN123402	AN123444				
.562		AN123324	AN123340	AN123356	AN123372	AN123388		
.594		AN123331	AN123403	AN123445				
.625		AN123325	AN123341	AN123357	AN123373	AN123389	AN123405	
.656		AN123332	AN123404	AN123446				
.688		AN123333	AN123413	AN123447				
.719		AN123349	AN123414	AN123448				
.750		AN123326	AN123342	AN123358	AN123374	AN123390	AN123406	AN123422
.781		AN123350	AN123415	AN123449				
.812		AN123365	AN123416	AN123450				
.844		AN123366	AN123417					
.875		AN123327	AN123343	AN123359	AN123375	AN123391	AN123407	AN123423
.906		AN123381	AN123418					
.938		AN123382	AN123419					
.969		AN123383	AN123420					
1.000		AN123328	AN123344	AN123360	AN123376	AN123392	AN123408	AN123424
1.031			AN123421					
1.062			AN123429					
1.094			AN123430					
1.125			AN123345	AN123361	AN123377	AN123393	AN123409	AN123425
1.156			AN123431					
1.188			AN123432					
1.219			AN123433					
1.250			AN123346	AN123362	AN123378	AN123394	AN123410	AN123426
1.281			AN123434					
1.312			AN123435					
1.344			AN123436					
1.375			AN123347	AN123363	AN123379	AN123395	AN123411	AN123427
1.406			AN123437					
1.438			AN123438					
1.469			AN123439					
1.500			AN123348	AN123364	AN123380	AN123396	AN123412	AN123428