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Superseding AMS5532F	

Iron Alloy, Corrosion and Heat-Resistant, Sheet, Strip, and Plate  
30Fe - 21Cr - 20Ni - 20Co - 3.0Mo - 2.5W - 1.0Cb(Nb) - 0.15N  
Solution Heat Treated

(Composition similar to UNS R30155)

**RATIONALE**

AMS5532G has been reaffirmed to comply with the SAE five-year review policy.

**1. SCOPE**

**1.1 Form**

This specification covers a corrosion and heat-resistant iron alloy in the form of sheet, strip, and plate.

**1.2 Application**

These products have been used typically for parts requiring high strength up to 1500 °F (816 °C) and oxidation resistance up to 1800 °F (982 °C), but usage is not limited to such applications.

**2. APPLICABLE DOCUMENTS**

The issue of the following documents in effect on the date of the purchase order forms a part of this specification to the extent specified herein. The supplier may work to a subsequent revision of a document unless a specific document issue is specified. When the referenced document has been cancelled and no superseding document has been specified, the last published issue of that document shall apply.

**2.1 SAE Publications**

Available from SAE International, 400 Commonwealth Drive, Warrendale, PA 15096-0001, Tel: 877-606-7323 (inside USA and Canada) or 724-776-4970 (outside USA), or [www.sae.org](http://www.sae.org).

AMS 2242	Tolerances, Corrosion and Heat-Resistant Steel, Iron Alloy, Titanium, and Titanium Alloy Sheet, Strip, and Plate
AMS 2248	Chemical Check Analysis Limits, Corrosion and Heat-Resistant Steels and Alloys, Maraging and Other Highly-Alloyed Steels, and Iron Alloys
AMS 2371	Quality Assurance Sampling and Testing, Corrosion and Heat-Resistant Steels and Alloys, Wrought Products and Forging Stock
AMS 2807	Identification, Carbon and Low-Alloy Steels, Corrosion and Heat-Resistant Steels and Alloys, Sheet, Strip, Plate, and Aircraft Tubing
AS4194	Sheet and Strip Finish Nomenclature

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## 2.2 ASTM Publications

Available from ASTM International, 100 Barr Harbor Drive, P.O. Box C700, West Conshohocken, PA 19428-2959, Tel: 610-832-9585, or [www.astm.org](http://www.astm.org).

ASTM A 480/A 480M	Flat-Rolled Stainless and Heat-Resisting Steel Plate, Sheet, and Strip
ASTM E 8	Tension Testing of Metallic Materials
ASTM E 8M	Tension Testing of Metallic Materials (Metric)
ASTM E 139	Conducting Creep, Creep-Rupture, and Stress-Rupture Tests of Metallic Materials
ASTM E 290	Semi-Guided Bend Test for Ductility of Metallic Materials
ASTM E 354	Chemical Analysis of High-Temperature, Electrical, Magnetic, and Other Similar Iron, Nickel, and Cobalt Alloys

## 3. TECHNICAL REQUIREMENTS

### 3.1 Composition

Shall conform to the percentages by weight shown in Table 1, determined by wet chemical methods in accordance with ASTM E 354, by spectrochemical methods, or by other analytical methods acceptable to purchaser.

TABLE 1 - COMPOSITION

Element	min	max
Carbon	0.08	0.16
Manganese	1.00	2.00
Silicon	--	1.00
Phosphorus	--	0.040
Sulfur	--	0.030
Chromium	20.00	22.50
Nickel	19.00	21.00
Cobalt	18.50	21.00
Molybdenum	2.50	3.50
Tungsten	2.00	3.00
Columbium (Niobium)	0.75	1.25
Nitrogen	0.10	0.20
Tantalum	--	0.05
Copper	--	0.50
Iron	remainder	

#### 3.1.1 Check Analysis

Composition variations shall meet the applicable requirements of AMS 2248.

### 3.2 Condition

The product shall be supplied in the following condition:

#### 3.2.1 Sheet and Strip

Hot or cold rolled, solution heat treated, and, unless solution heat treatment is performed in an atmosphere yielding a bright finish, descaled, having a surface appearance in accordance with ASTM A 480/A 480M and AS4194 comparable to 3.2.1.1 or 3.2.1.2 as applicable.

##### 3.2.1.1 Sheet

No. 2D finish.

### 3.2.1.2 Strip

No. 1 strip finish.

### 3.2.2 Plate

Hot rolled, solution heat treated, and descaled.

## 3.3 Properties

The product shall conform to the following requirements:

### 3.3.1 Tensile Properties

Shall be as shown in Table 2, determined in accordance with ASTM E 8 or ASTM E 8M.

TABLE 2 - ROOM TEMPERATURE TENSILE PROPERTIES

Property	Value
Tensile Strength	100 to 140 ksi (689 to 965 MPa)
Elongation in 2 inches (50.8 mm) or 4D, min	40%

### 3.3.2 Bending

Product 0.1874 inch (4.760 mm) and under in nominal thickness shall be tested in accordance with ASTM E 290 using a sample prepared nominally 0.75 inch (19.0 mm) in width with its axis of bending parallel to the direction of rolling and shall withstand, without cracking, when bending at room temperature through an angle of 180 degrees around a diameter equal to the bend factor shown in Table 3 times the nominal thickness of the product. In case of dispute, the results of tests using the guided bend test of ASTM E 290 shall govern.

TABLE 3 - BENDING PARAMETERS

Nominal Thickness Inch	Nominal Thickness Millimeters	Bend Factor
Up to 0.050, incl	Up to 1.27, incl	1
Over 0.050 to 0.125, incl	Over 1.27 to 3.18, incl	2
Over 0.125 to 0.1874, incl	Over 3.18 to 4.760, incl	3

### 3.3.3 Stress-Rupture Properties at 1500 °F (816 °C)

A tensile specimen, maintained at 1500 °F  $\pm$  3 (816 °C  $\pm$  2) while a load sufficient to produce an initial axial stress of 18.0 ksi (124 MPa) or higher is applied continuously, shall not rupture in less than 24 hours. The test shall be continued to rupture without change of load. Elongation after rupture, measured at room temperature, shall be not less than 10% in 2 inches (50.8 mm) or 4D. Tests shall be conducted in accordance with ASTM E 139.

3.3.3.1 The test of 3.3.3 may be conducted using incremental loading. In such case, the load required to produce an initial axial stress of 18.0 ksi (124 MPa) or higher shall be maintained to rupture or for 24 hours, whichever occurs first. After the 24 hours and at intervals of 8 hours minimum, thereafter, the stress shall be increased in increments of 2.0 ksi (14 MPa). Time to rupture and elongation requirements shall be as specified in 3.3.3.

## 3.4 Quality

The product, as received by purchaser, shall be uniform in quality and condition, sound, and free from foreign materials and from imperfections detrimental to usage of the product.

## 3.5 Tolerances

Shall conform to all applicable requirements of AMS 2242.

#### 4. QUALITY ASSURANCE PROVISIONS

##### 4.1 Responsibility for Inspection

The vendor of the product shall supply all samples for vendor's tests and shall be responsible for the performance of all required tests. Purchaser reserves the right to sample and to perform any confirmatory testing deemed necessary to ensure that the product conforms to specified requirements.

##### 4.2 Classification of Tests

All technical requirements are acceptance tests and shall be performed on each heat or lot as applicable.

##### 4.3 Sampling and Testing

Shall be in accordance with AMS 2371.

##### 4.4 Reports

The vendor of the product shall furnish with each shipment a report stating the product conforms to the composition, tolerances, and ultrasonic tests, and showing the numerical results of tests on each inspection lot to determine conformance to the other acceptance test requirements, and stating that the product conforms to the other technical requirements. This report shall include the purchase order number, inspection lot numbers, AMS 5532G, size and quantity. The report shall also identify the producer, the product form, and the size of the mill product.

##### 4.5 Resampling and Retesting

Shall be in accordance with AMS 2371.

#### 5. PREPARATION FOR DELIVERY

##### 5.1 Identification

Shall be in accordance with AMS 2807.

##### 5.2 Packaging

The product shall be prepared for shipment in accordance with commercial practice and in compliance with applicable rules and regulations pertaining to the handling, packaging, and transportation of the product to ensure carrier acceptance and safe delivery.

#### 6. ACKNOWLEDGMENT

A vendor shall mention this specification number and its revision letter in all quotations and when acknowledging purchase orders.

#### 7. REJECTIONS

Product not conforming to this specification, or to modifications authorized by purchaser, will be subject to rejection.

#### 8. NOTES

8.1 A change bar (|) located in the left margin is for the convenience of the user in locating areas where technical revisions, not editorial changes, have been made to the previous issue of a specification. An (R) symbol to the left of the document title indicates a complete revision of the specification, including technical revision. Change bars (R) are not used in original publications, nor in specifications that contain editorial changes only.

8.2 Terms used in AMS are clarified in ARP1917.